

## **VAPOUR RECOVERY PLANTS**

Client: \_\_\_\_\_ Date: \_\_\_\_\_

Project: \_\_\_\_\_ Contact: \_\_\_\_\_

Location: \_\_\_\_\_ PSL Reference: \_\_\_\_\_

### 1. PROCESS DATA

1. \_\_\_\_\_

#### 1.1 Gas Flowrate

1.1 \_\_\_\_\_

Source: \_\_\_\_\_

Maximum - SCFD \_\_\_\_\_

Minimum - SCFD \_\_\_\_\_

#### 1.2 Inlet Free Liquids

1.2 \_\_\_\_\_

Source: \_\_\_\_\_

HC - Bbl/MMSCF \_\_\_\_\_

H<sub>2</sub>O - Bbl/MMSCF \_\_\_\_\_

1.3 Inlet Pressure

1.3 \_\_\_\_\_

Maximum - psig \_\_\_\_\_

\_\_\_\_\_

Minimum - psig \_\_\_\_\_

\_\_\_\_\_

1.4 Inlet Temperature

1.4 \_\_\_\_\_

Maximum - F \_\_\_\_\_

\_\_\_\_\_

Minimum - F \_\_\_\_\_

\_\_\_\_\_

1.5 Gas Composition

1.5 \_\_\_\_\_

<u>Component</u>	<u>Mole %</u>
He	_____
N <sub>2</sub>	_____
CO <sub>2</sub>	_____
H <sub>2</sub> S	_____
C <sub>1</sub>	_____
C <sub>2</sub>	_____
C <sub>3</sub>	_____
iC <sub>4</sub>	_____
nC <sub>4</sub>	_____
iC <sub>5</sub>	_____
nC <sub>5</sub>	_____
C <sub>6</sub>	_____
C <sub>7</sub>	_____
C <sub>8+</sub>	_____

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Total \_\_\_\_\_

1.6 Liquid Composition

1.6 \_\_\_\_\_

<u>Component</u>	<u>Mole %</u>	_____
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He	_____	_____
----	-------	-------

N <sub>2</sub>	_____	_____
----------------	-------	-------

CO <sub>2</sub>	_____	_____
-----------------	-------	-------

H <sub>2</sub> S	_____	_____
------------------	-------	-------

C <sub>1</sub>	_____	_____
----------------	-------	-------

C <sub>2</sub>	_____	_____
----------------	-------	-------

C <sub>3</sub>	_____	_____
----------------	-------	-------

iC <sub>4</sub>	_____	_____
-----------------	-------	-------

nC <sub>4</sub>	_____	_____
-----------------	-------	-------

iC <sub>5</sub>	_____	_____
-----------------	-------	-------

nC <sub>5</sub>	_____	_____
-----------------	-------	-------

C <sub>6</sub>	_____	_____
----------------	-------	-------

C <sub>7</sub>	_____	_____
----------------	-------	-------

C <sub>8+</sub>	_____	_____
-----------------	-------	-------

Total	_____	_____
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1.7 Outlet Pressure

1.7 \_\_\_\_\_

(Residue Gas) \_\_\_\_\_

psig (Pipeline Pressure) \_\_\_\_\_

to Flare \_\_\_\_\_

1.8 Site Conditions

1.8 \_\_\_\_\_

Ambient Temperature: \_\_\_\_\_

Maximum - F \_\_\_\_\_

\_\_\_\_\_

Minimum - F \_\_\_\_\_

\_\_\_\_\_

Site Evaluation:

- Ft. ASL \_\_\_\_\_

\_\_\_\_\_

Earth Quake Zone \_\_\_\_\_

\_\_\_\_\_

Design Wind Loads - MPH \_\_\_\_\_

\_\_\_\_\_

1.9 Plant Purpose

1.9 \_\_\_\_\_

a) Maximize Liquids \_\_\_\_\_

\_\_\_\_\_

b) Control Dewpoint \_\_\_\_\_

\_\_\_\_\_

2. PRODUCT DATA

2. \_\_\_\_\_

2.1 Sales Gas (To Pipeline)

2.1 \_\_\_\_\_

H.C. Dewpoint Required \_\_\_\_\_

\_\_\_\_\_

F \_\_\_\_\_

\_\_\_\_\_

at - psig \_\_\_\_\_

\_\_\_\_\_

2.2 Sales Gas (To Pipeline)

2.2 \_\_\_\_\_

Water Content: \_\_\_\_\_

\_\_\_\_\_

pounds/MMSCF \_\_\_\_\_

2.3 Heating Value (Sales Gas) 2.3 \_\_\_\_\_

BTU/SCF \_\_\_\_\_

(Maximum/Minimum) \_\_\_\_\_

Net \_\_\_\_\_

Wet \_\_\_\_\_

Gross \_\_\_\_\_

Dry \_\_\_\_\_

2.4 Liquid Product Required 2.4 \_\_\_\_\_

Stabilized Condensate \_\_\_\_\_

(C<sub>3</sub>+) \_\_\_\_\_

RVP Required \_\_\_\_\_

LPG Mix (C<sub>3</sub>+) \_\_\_\_\_

Fractionation \_\_\_\_\_

(Attach Specifications) \_\_\_\_\_

2.5 Residue Gas (Off Tower) 2.5 \_\_\_\_\_

Recycle To: \_\_\_\_\_

a) Inlet \_\_\_\_\_

b) Sales \_\_\_\_\_

Send To: \_\_\_\_\_

a) Flare \_\_\_\_\_

b) Vent \_\_\_\_\_

### 3. MECHANICAL DATA

3. \_\_\_\_\_

3.1 Plant Design Pressure

3.1 \_\_\_\_\_

psig \_\_\_\_\_

\_\_\_\_\_

3.2 Corrosion Allowance

3.2 \_\_\_\_\_

inches \_\_\_\_\_

\_\_\_\_\_

3.3 Power Available

3.3 \_\_\_\_\_

Yes/No \_\_\_\_\_

\_\_\_\_\_

Volts/Phase/Hertz \_\_\_\_\_

\_\_\_\_\_

Power Regeneration

\_\_\_\_\_

Required \_\_\_\_\_

\_\_\_\_\_

3.4 Controls

3.4 \_\_\_\_\_

Pneumatic \_\_\_\_\_

\_\_\_\_\_

Instrument Air \_\_\_\_\_

\_\_\_\_\_

Compressor \_\_\_\_\_

\_\_\_\_\_

Electric \_\_\_\_\_

\_\_\_\_\_

Dry Natural Gas \_\_\_\_\_

\_\_\_\_\_

for Controls \_\_\_\_\_

\_\_\_\_\_

3.5 Alarms

3.5 \_\_\_\_\_

Transmission \_\_\_\_\_

\_\_\_\_\_

Gas \_\_\_\_\_

\_\_\_\_\_

Local \_\_\_\_\_

\_\_\_\_\_

Fire \_\_\_\_\_

\_\_\_\_\_

3.6 Metering

3.6 \_\_\_\_\_

Sales Gas \_\_\_\_\_

\_\_\_\_\_

Recycle \_\_\_\_\_

\_\_\_\_\_

Inlet Gas \_\_\_\_\_

\_\_\_\_\_

Liquids to Storage \_\_\_\_\_

\_\_\_\_\_

Flare Volume \_\_\_\_\_

\_\_\_\_\_

LACT \_\_\_\_\_

\_\_\_\_\_

3.7 Heating System (Process)

3.7 \_\_\_\_\_

Direct Fired Reboilers \_\_\_\_\_

\_\_\_\_\_

Glycol (Indirect System) \_\_\_\_\_

\_\_\_\_\_

Mounted On Skid \_\_\_\_\_

\_\_\_\_\_

Mounted Off Skid \_\_\_\_\_

\_\_\_\_\_

Other \_\_\_\_\_

\_\_\_\_\_



3.8 Building Required

3.8 \_\_\_\_\_

Yes/No \_\_\_\_\_

\_\_\_\_\_

3.9 Storage

3.9 \_\_\_\_\_

C<sub>5</sub>+ Atmos. - Tank

\_\_\_\_\_

- # Days/Bbl's \_\_\_\_\_

\_\_\_\_\_

C<sub>3</sub>+ LGP Bullet

\_\_\_\_\_

- # Days/Bbl's \_\_\_\_\_

\_\_\_\_\_

4. SIZE LIMITS

(Shipping)

4. \_\_\_\_\_

Max. Height: ft. \_\_\_\_\_

\_\_\_\_\_

Max. Width: ft. \_\_\_\_\_

\_\_\_\_\_

Max. Length: ft. \_\_\_\_\_

\_\_\_\_\_

Max. Weight: lbs. \_\_\_\_\_

\_\_\_\_\_